

	BILT Graphic Paper Products Ltd <i>Unit : Ballarpur</i>	Document No : D/R&D/Paper Spec
		Issue No : 4
		Revision No : 0
		Date :
Section:19.3	CTQ: Paper Quality Specification	

Paper Machine : 4
Quality : TA Azure Laid Ledger

Property	Unit	Specification					
Nom. GSM	gm/m ²	70	75	80	90	95	
Substance Actual	gm/m ²	±5% Individual Sheet, ± 2.5% Average					
Bulk	cc/gm	Min	1.25	1.25	1.25	1.25	1.25
Bendtsen Smoothness Top	%	Max	200	200	200	200	200
Bendtsen Smoothness Wire	%	Max	250	250	250	250	250
Double Fold MD/CD	%	Min	7	7	7	7	7
Water Cobb- 60	gm/m ²	Max	30	30	30	30	30

Internal Control Parameter

Tear Factor MD/CD	Min	50
-------------------	-----	----

The above Specifications have been posted on request of "SHREENATH PAPER PRODUCTS PVT. LTD."