

	<b>BILT Graphic Paper Products Ltd</b> <i>Unit : Ballarpur</i>	Document No : D/R&D/Paper Spec
		Issue No : 4
		Revision No : 0
		Date :
<b>Section:19.3</b>	<b>CTQ: Paper Quality Specification</b>	

**Paper Machine** : 6/7  
**Quality** : Bilt Copy Power

Property	Unit		Specification
<b>Nominal GSM</b>	<b>g/m<sup>2</sup></b>		<b>75</b>
Substance	g/m <sup>2</sup>		±2.5% (Average), ±5% (Individual)
Caliper	Micron		102-108
Brightness, ISO	%	min	92
Opacity, ISO	%	min	94
Bendtsen Smoothness-1	ml/min	max	300 (max)
Bendtsen Smoothness-2	ml/min	max	300 (max)
Cobb-60	g/m <sup>2</sup>	max	30
Stiffness - MD	Taber	min	2.50
Stiffness - CD	Taber	min	1.20

**Internal Control Parameters:**

Tear Factor	-	Min	50
Breaking Length-MD	Meter	Min	3500
Breaking Length-CD	Meter	Min	1800

The above Specifications have been posted on request of "SHREENATH PAPER PRODUCTS PVT. LTD."