

	BILT Graphic Paper Products Ltd <i>Unit : Ballarpur</i>	Document No : D/R&D/Paper Spec
		Issue No : 4
		Revision No : 0
		Date :
Section:19.3	CTQ: Paper Quality Specification	

Paper Machine : 7
Quality : BILT Medi Print (Bilt Magna Print Shade)

Property	Unit		Specification
Nominal GSM	g/m²		40
Substance	g/m ²		±2.5%
Brightness, ISO	%	min	92
Opacity, ISO	%	min	78
Bendtsen Smoothness-1	ml/min	max	120 (max)
Bendtsen Smoothness-2	ml/min	max	120 (max)
Gurley Porosity	s/100ml	min	15
Wax Pick	No	min	14
Cobb-60	g/m ²	max	25
Internal Control Parameters:			
Breaking Length-MD	m	min	5000
Breaking Length-CD	m	min	1800

The above Specifications have been posted on request of “SHREENATH PAPER PRODUCTS PVT. LTD.”