

	BILT Graphic Paper Products Ltd <i>Unit : Ballarpur</i>	Document No : D/R&D/Paper Spec
		Issue No : 4
		Revision No : 0
		Date :
Section:19.3	CTQ: Paper Quality Specification	

Paper Machine : 6
Quality : Bilt Edge (For Paper Bags)

Properties	Unit	Specification				
Nominal GSM	gm/m ²		90	100	110	115/120
Actual GSM	gm/m ²				5% Individual, 2.5 % Average	
Bulk	cc/g	Min	1.25	1.25	1.25	1.25
Brightness	% ISO	Min	91	91	91	91
Opacity	% ISO	Min	91	92	94	95
Cobb Value	gsm	max	30	30	30	30
Wax Pick	No	Min	13	13	13	13
Bendt. Smoothness-T	MI/min				100-150	
Bendt Smoothness- W	MI/min				150-200	
Tear Factor	-	Min	80	80	80	80
Breaking Length- MD	m	Min	5500	5500	5500	5500
Breaking Length-CD	m	min	3000	3000	3000	3000
Burst Factor	-				28-30	

The above Specifications have been posted on request of "SHREENATH PAPER PRODUCTS PVT. LTD."